

## 2008-10 FORD SUPER DUTY SIDE VENT INSERT – 2 PC

#### **Tools Required:**

Slotted Screwdrivers Masking Tape Alcohol Wipes 10mm Socket

### Hardware / Parts Included:

- 2 Mesh Side Vent Inserts (Driver / Passenger)
- 4 10-32 Nylon Lock Nuts
- 4 10-32X1" Studs
- 4 #10 Fender Washers

### Read and understand instructions before attempting installation

## <u>Step 1</u>

Apply masking tape to the fender (around the factory side vent). Each vent consists of two pieces and is secured by eight metal pressure clips. The area with the F-250 or F-350 script is a separate piece from the lower section. The piece with script must be removed first (1). Use a plastic interior removal tool or slotted screw driver to pry the top assembly from the fender. Then remove the lower assembly.







# <u>Step 2</u>

Locate the new billet T-REX side vents. Apply the 10-32 studs to the holes on the back of the side vents. Clean the surface of the area in which the tape will apply to vehicle. Remove the paper covering the two sided take on back. Center the Side vent in place with studs protruding into fender holes (2). Apply pressure to vent. From vehicle motor compartment (3), reach into fender access area and apply the fender washer and a nylon lock nut to each stud. Tighten till snug. Repeat on other side. *Thank you for purchasing a T-REX Mesh Grille.* 9/07/07