



## STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the Trail Armor according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the Trail Armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing Trail Armor on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Trail Armor using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

## Jeep® Trail Armor® Rear Corner Pair

*For Bushwacker Flat Style & Factory Flares*

**Rear Part #14004**

**Rev-3 09/21/2015**

**For complete fitment info visit : [www.bushwacker.com](http://www.bushwacker.com)**

### TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver Bit
- 3/4" Socket
- Socket Wrench
- T45 Torx Bit
- T30 Torx Bit
- 8mm Socket
- Marker

### LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

## Included in Hardware Kit:

1.



GR1-0001,  
#14 Screw Nylon  
Grommet,  
4 pcs

2.



SW1-0036,  
M6-.3 x 20mm Hex  
Magni Black Screw,  
4 pcs

# Trail Armor Installation Procedures:

## STEP 2 - Driver Side Rear Corner Installation:

- A) Remove the gas tank outer flange using a T25 Torx Bit, retaining factory hardware (8 screws) for later use. See Figure #1.
- B) Remove the Tail Light Lens using a #2 Phillips screwdriver (4 screws), then remove tail light housing using 10mm socket wrench (3 screws) retaining the factory hardware for later use. See Figure #2
- C) Remove the License Place and License Plate Holder (4 screws) using a 10mm socket wrench, retaining factory hardware for later use. See Figure #2
- D) Peel red vinyl backing from tape on the Driver Side Rear Corner Piece.
- E) Using the cut outs and screw holes in the Driver Side Rear Corner Piece as a guide, align the Rear Corner Piece with corresponding cut outs and screw holes in the vehicle.  
*Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.*
- F) Once you have checked for proper location, apply 30 pounds of pressure per square inch to areas that parts opposite tape pads to ensure proper tape adhesion.
- G) Re-install the Gas Tank Outer Flange and Tail Light using the factory hardware.
- H) Insert a supplied square plastic grommet (GR1-0001) into each of the square holes in the license plate area.
- I) Re-install the License Plate using 4 supplied 10mm hex screws (SW1-0036).

*Note: Some adjustment to the rear fender flares may be required for uniform gap between rear corner and flare.*

## STEP 3 - Passenger Side Rear Corner Installation:

- A) Remove the Tail Light Lens using a #2 Phillips Screwdriver (4 screws), then remove the tail light housing using a 10mm socket wrench (3 screws) retaining the factory hardware for later use. See Figure #3.
- B) Peel red vinyl backing from the tape on the Passenger Side Rear Corner Piece.
- C) Using the screw holds in the Passenger Side Rear Corner Piece as a guide, align the Rear Corner Piece with the corresponding screw holes in the vehicle. *Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.*
- D) Once you have check for proper location, apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.
- E) Reinstall the Tail Light using the factory hardware.



**Figure #1**



**Figure #2**



**Figure #3**